

Processing temperature: 70°C - 410°C**Dosing: 20 – 40 gr each Kg of the barrel capacity (see table below)****Shake very well before use**

Single screw extruder, L/D 30		Twin screw extruder, L/D 40	
Screw diameter in mm	Barrel capacity	Screw diameter in mm	Barrel capacity
40	1,0 kg	30	1,0 kg
50	1,5 kg	40	2,0 kg
60	3,0 kg	50	4,0 kg
70	5,0 kg	60	7,5 kg
80	7,5 kg	70	10,0 kg
90	10,0 kg	80	20,0 kg
100	12,5 kg	90	30,0 kg
120	22,5 kg	100	37,5 kg
150	47,5 kg	120	52,5 kg
200	82,5 kg	130	77,5 kg
		150	100,0 kg

How to use *MICRONET™ EM*

When cleaning keep the same parameters (such as temperature, screw speed etc.) as the last material to be processed and emptying and clean from old material.

BARREL , SCREW AND DIES SYSTEMS

1. Empty the plasticizing group from last production material.
2. Upload in hopper material (Virgin or next production) an amount equal at the barrel capacity, (see table above).
3. Add on the material (Virgin or next production) ***MICRONET EM*** an amount equal to 20 gr – 40 gr (as salad oil) for each Kg of the barrel capacity (see table above) and Purge all.
4. Upload in hopper material (Virgin or next production) an amount equal at the barrel capacity (see Table above) and purge it to to eliminate all residuals removed by ***MICRONET EM***
5. If the system needs repeat Phase 3 and phase 4
6. Then start the new production .

