

Processing temperature : 120°C - 410°C

MICRONET™ AT READY TO USE BLAND

Injection moulding machine	Quantity
50 Tonn	0,060 Kg
100 Tonn	0,1 Kg
200 Tonn	0,2 Kg
400 Tonn	0,4 Kg
600 Tonn	0,6 Kg
800 Tonn	0,8 Kg
1000 Tonn	1,0 Kg
1500 Tonn	1,5 Kg
2000 Tonn	2,0 Kg


How to use MICRONET™ AT

When cleaning keep the same parameters (such as temperature, screw speed etc.) as the last material to be processed.
BARREL , SCREW, NOZZLE.

1. To eliminate most of the colour stains from previous material or black spots, constantly Purge the upload polymers (example: Neutral or regrind or next-production material) in an amount equal to ½ or 1 time of the barrel capacity.
2. Upload and constantly Purge MICRONET™ AT , in an amount equal to 1/5 of the barrel capacity (see table above).
3. Constantly Purge the uploaded polymers (example: Neutral or regrind or next production)in an amount equal ½ or 1 time of the barrel capacity to eliminate all residues removed by MICRONET™ AT
4. Carry out phase 2 and 3 until the system no longer presents colour residue or black spots.
5. Start the new production when it's perfectly clear.

HOT RUNNERS : - After the cleaning of the cylinder,screw and nozzle, increase the Temperature of the hot runners as much as allowed by the Material inside.
Then repeat phase 1 to phase 5 at open mould

Retrouvez toutes nos références sur notre catalogue en ligne et toutes les fiches techniques sur www.bmsfrance.eu

 Découvrez nos vidéos explicatives sur notre chaîne Youtube

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