

Processing temperature : 120°C - 410°C

READY TO USE BLEND


Single screw extruder, L/D 30		Twin screw extruder, L/D 40	
Screw diameter in mm MICRONET™ AT		Screw diameter in mm MICRONET™ AT	
40	0,2 kg	30	0,2 kg
50	0,3 kg	40	0,5 kg
60	0,6 kg	50	0,9 kg
70	1,0 kg	60	1,5 kg
80	1,50 kg	70	2,5 kg
90	2,0 kg	80	4,0 kg
100	2,5 kg	90	6,0 kg
120	4,5 kg	100	7,5 kg
150	9,5 kg	120	10,5 kg
200	16,5 kg	130	15,5 kg
		150	20,0 kg

## How to use MICRONET™ AT

When cleaning keep the same parameters ( such as temperature, screw speed etc.) of the last material to be processed.  
BARREL , SCREW AND EXTRUSION HEADS ( accumulator etc)

1. To eliminate most of the colour stains from previous material or black spots, constantly Purge the upload polymers (example: Neutral or regrind or next-production material) in an amount equal to ½ or 1 time of the barrel + extrusion heads capacity.
2. Upload and constantly Purge MICRONET™ AT , in an amount equal to 1/5 of the barrel + extrusion heads capacity ( see table above).
3. Constantly Purge the uploaded polymers ( example: Neutral or regrind or next production )in an amount equal ½ or 1 time of the barrel +extrusion heads capacity to eliminate all residues removed by MICRONET™ AT
4. Carry out phase 2 and 3 until the system no longer presents colour residue or black spots.
5. Start the new production when it's perfectly clear.

Retrouvez toutes nos références sur notre catalogue en ligne et toutes les fiches techniques sur [www.bmsfrance.eu](http://www.bmsfrance.eu)

 Découvrez nos vidéos explicatives sur notre chaîne Youtube

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